



Material - SAE J462 CA878

Standard Specification for Cast Copper Alloys

Group - Non-Ferrous Copper Alloy

Sub Group - SAE J462 Cast Copper Alloys

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.150 max.	As-Cast	
Arsenic	As %	0.050 max.		
Iron	Fe %	0.150 max.		
Magnesium	Mg %	0.010 max.		
Manganese	Mn %	0.150 max.		
Other	Ot%	0.250 max.		
Phosphorus	P %	0.010 max.		
Lead	Pb %	0.150 max.		_
Sulphur	S %	0.050 max.	Mechanical Properties	
Antimony	Sb %	0.050 max.	Tensile Strength in Mpa	586 min.
Silicon	Si %	3.800 - 4.200	Yield Strength in Mpa	345 min.
Tin	Sn %	0.250 max.	Elongation in %	25 min.
Copper	Cu %	80.000 - 83.000	Reduction of Area in %	-
Zinc	Zn %	Balance	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
C87800	UNS	USA	Rod, Bar, Tube and Shapes	
B176 C87800	ASTM	USA	Casting	
B30 C87800	ASTM	USA	Ingot and Casting	
C87800	SAE	USA	Casting	
C87800	UNS	USA	Casting	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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